

# POWERFLEX®

## PART NUMBER

# PFR5-306

## DESCRIPTION

### REAR TRAILING ARM BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
4 x Stainless Steel Sleeves    4 x Polyurethane B Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove original rubber bushes from rear trailing arm.

2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.

3. Push the polyurethane bushes into the bore of the arm, making sure that the bigger lip diameter bush, part A, fits in from the outside of the arm and that part B, smaller lip diameter bush fits in from the inside the arm on both bushes (Figure 1).

4. Apply some of the supplied grease into the bore of the polyurethane bush and press the stainless steel sleeve into the bore of the polyurethane bush.

6. Refit the arm back to the vehicle and tension all hardware to manufacturers recommended torque settings.

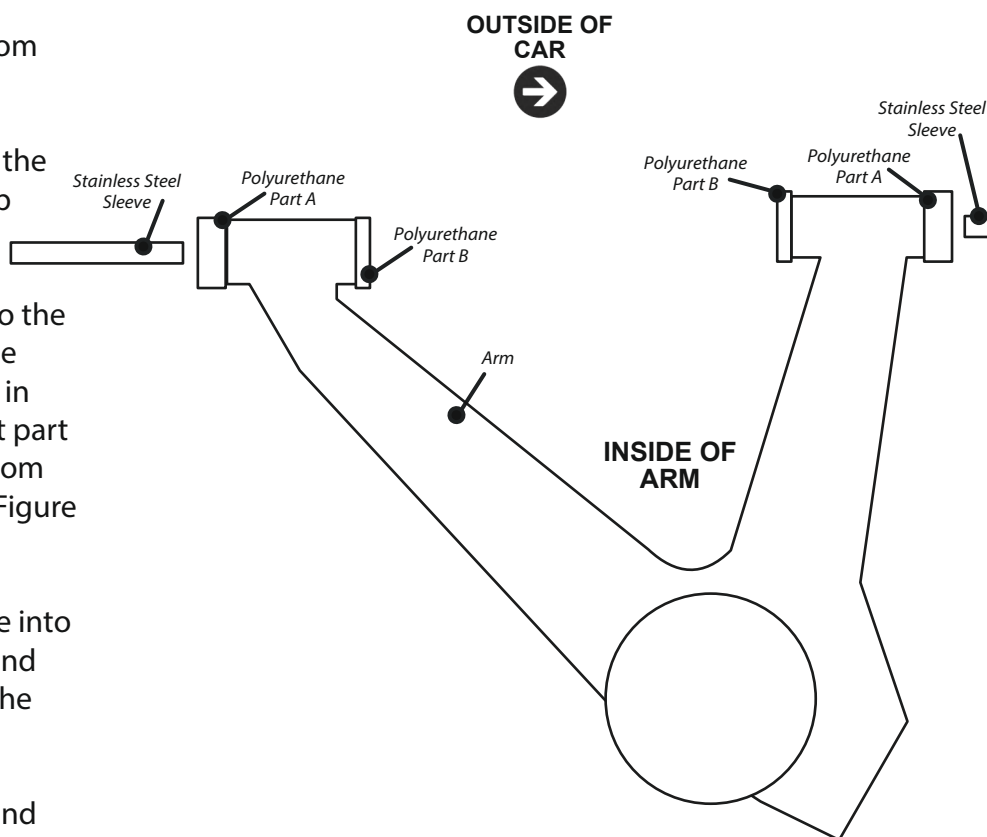


Figure 1 - diagram showing how the polyurethane bushes fit in the rear trailing arm