



PART NUMBER

PFF60-1421

DESCRIPTION

Gearbox Mounting Bush Insert

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane A Bush

1 x Polyurethane B Bush

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

Fitting Instructions:

1. Support the gearbox from underneath using a trolley jack or axle stand.
2. Disconnect the battery and remove both the battery and battery tray to reveal the gearbox mounting.
3. Remove the 14mm nut from the centre shaft and two 18mm nuts securing the rubber gearbox mount to the aluminium bracket and separate the two parts.
4. Clean any dirt from around the mount and within the voids.
5. Insert the smaller A bush into the base of the mount, as shown in Figure 1. This will replace the small plastic insert inside the original bush and will therefore need to be removed.
6. To fit the larger B bush, fit one of the insert prongs into the small void on the side of the mount as shown in Fig 2. Once in, pull the insert over the mount until the other insert prong fits into the opposing void.
7. Re-assemble the gearbox mount and bracket assembly and tension all hardware to the manufacture recommended torque settings.
8. Re-fit the battery tray and battery.



Figure 3